



IndiNature®

UK grown and made industrial hemp fibre insulation
warm homes, cool planet



Áine Scott, Architectural Technologist



aine@indinature.co

technical.uk@indinature.co

0131 376 3731

Ele George, Industry Collaboration Lead



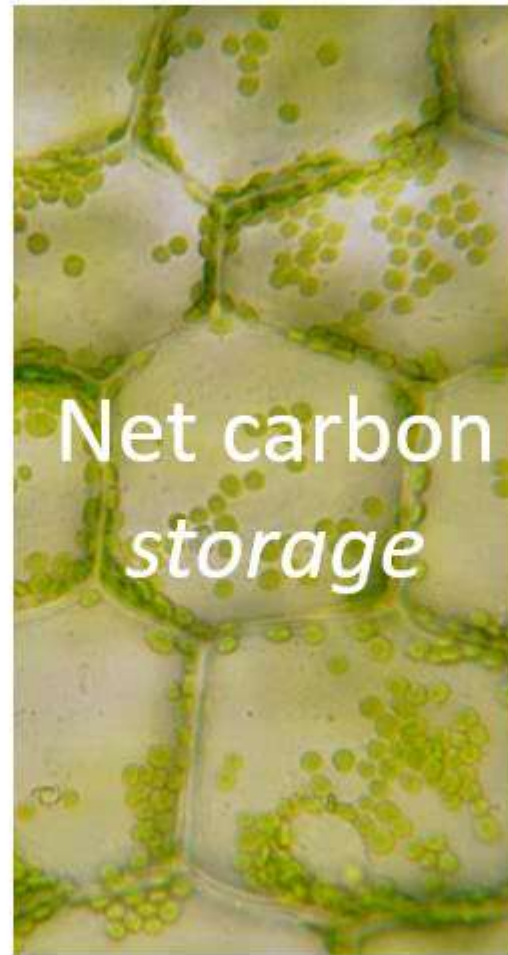


Is insulation innovative?

Construction industry challenge



IndiNature's solutions



This is INDUSTRIAL Hemp



IndiNature Mill – Scottish Borders



The
Scottish
National
Investment
Bank



Just transition:

- Contributing to the rural economy
- Building on the regional textiles & manufacturing heritage
- Creating new clean tech jobs where 100 local jobs were lost

Capacity:

- 6,000 tonnes / 800,000m² of insulation
- 16,000 homes a year





We turn hemp into high-
performance insulation



IndiNature®



The finished product



Products overview and comparison





IndiNature solutions

IndiSilence[®]

IndiTherm[®]

IndiBreathe[®]
FLEX



IndiNature[®]



**MADE IN
BRITAIN**



IndiNature solutions

IndiBoard®



IndiNature®



MADE IN
BRITAIN

How we compare: performance without compromise



Feature	Natural/Fibre-based	Mineral/Glass wool	Synthetic (Petroleum)
Material resource	Renewable harvested	Finite mineral (mined resources)	Finite (drill resourced)
Carbon footprint	Negative (absorbs carbon during growing) ✓	Positive (carbon emissions during manufacture) ✗	Positive (carbon emissions during manufacture) ✗
Handling	Safe to touch, comfortable, user friendly	Irritant	Highly irritant
Acoustic	Excellent (40-60dB)	Standard (30-45dB)	Poor to moderate (15-20dB)
Vapour diffusion (Breathability)	Highly breathable	Moderate-High	Vapour closed

Thermal performance characteristics comparison



Side-by-side performance comparison
Two products. Same job. Different impact.



warm in winter, cool in summer

Property	IndiBreathe® Flex	Mineral fibre Loft insulation
Thermal conductivity	0.039 W/m·K	0.040–0.046 W/m·K
Specific heat capacity *	1857 J/kg·K	840 J/kg·K
Density	35 kg/m ³	20–30 kg/m ³

***The University of Bath's 2017 study demonstrated hemp insulation reduces temperature swings by 17-22% compared to mineral wool in controlled tests.**

Handling and application

Property	IndiBreathe® Flex IndiTherm	Mineral wool/ Glass Wool
Material composition	Natural fibres (hemp, jute)	Mineral /glass wool
Installation handling	Soft, no PPE needed*	Irritant, PPE required
Application	Over existing insulation	Over existing insulation

* Use eye protection if installing overhead

Equipment: Product cutting

IndiNature Insulation Saw

A durable hand saw with a wave-formed edge and hardpoint finish – no sharpening required. Specifically designed for cutting insulation, it offers a cleaner, more efficient cut than dulled general-purpose saws, while remaining an affordable solution. Now listed on all pricelists – add one to your next insulation order and we'll deliver it with your materials.



Edma Cordless Tool

Cordless saw for the trades with high volume of cutting



Festool Cordless Insulation Saw

Specifically designed for cutting insulation materials quickly, with minimal effort, and maximum precision on a work bench.

Maintenance: as per manufacturer instructions, check before each installation.



User benefits

- ✓ No VOCs
- ✓ Naturally pest-resistant: Hemp deters rodents/insects
- ✓ Odour-neutral: No formaldehyde concerns
- ✓ Thermal mass = comfort: Steadier temperatures year-round

Fire safety

- Euroclass E – limits flame spread
- Eco-friendly soda salt fire retardant
- Best smoke rating (s1) – No toxic cyanides
- Zero flaming droplets (d0) – No falling embers
- Self-extinguishes in flame tests



The product was assessed for the following key factors, and the outcome of the assessments is shown below. Conclusions relating to the Building Regulations apply to the whole of the UK unless otherwise stated.

1 Mechanical resistance and stability

Not applicable.

2 Safety in case of fire

Data were assessed for the following characteristic.

2.1 Reaction to fire

The product was tested for reaction to fire and the classification is given in Table 2.

Table 2 Reaction to fire classification

Product assessed	Assessment method	Requirement	Result
IndiTherm for Pitched Roof Constructions	BS EN 13501-1 : 2018	Value achieved	E ⁽¹⁾

(1) System Laboratories UK Ltd, report no. 466 issue C, 6 November 2023. Copies are available from the Certificate holder on request.



Ofgem Innovation Uplift: Retrofit lofts

- First Loft Insulation product to receive Ofgem Innovation Status!
- First and only natural fibre product
- Increases Funding available under ECO 4 (Energy Company Obligation) & GBIS (Great British Insulation Scheme) for lofts by an additional 25%

ofgem



Products application





BBA certification

Industrial Nature UK Limited
t/a IndiNature
Oxnam Road
Jedburgh
Scottish Borders TD8 6NN

Tel: 01835 867070
e-mail: info@indinature.co
website: www.indinature.co



Agrément Certificate
23/7060
Product Sheet 1 Issue 2

INDITHERM INSULATION

INDITHERM FOR TIMBER FRAME CONSTRUCTIONS

This Agrément Certificate Product Sheet⁽¹⁾ relates to IndiTherm for Timber Frame Constructions, a hemp fibre insulation slab for use in external walls of new and existing domestic and non-domestic buildings, with height restrictions. The product may be installed between the inner leaf studs of conventional timber frame walls with a timber cladding or masonry outer leaf.

(1) Hereinafter referred to as 'Certificate'.

The assessment includes

Product factors:

- compliance with Building Regulations
- compliance with additional regulatory or non-regulatory information where applicable
- evaluation against technical specifications
- assessment criteria and technical investigations
- uses and design considerations

Process factors:

- compliance with Scheme requirements
- installation, delivery, handling and storage
- production and quality controls
- maintenance and repair

Ongoing contractual Scheme elements†:

- regular assessment of production
- formal 3-yearly review

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Second issue: 8 May 2024
Originally certified on 21 December 2023

Hardy Giesler
Chief Executive Officer

This BBA Agrément Certificate is issued under the BBA's Inspection Body accreditation to ISO/IEC 17020. Sections marked with † are not issued under accreditation. The BBA is a UKAS accredited Inspection Body (No. 4345), Certification Body (No. 0113) and Testing Laboratory (No. 0357). Readers MUST check that this is the latest issue of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly. The Certificate should be read in full as it may be misleading to read clauses in isolation. Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

British Board of Agrément
1st Floor, Building 3, Hatters Lane
Croxley Park, Watford
Herts WD18 8YG

tel: 01923 665300
clientservices@bbacerts.co.uk
www.bbacerts.co.uk

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Industrial Nature UK Limited
t/a IndiNature
Oxnam Road
Jedburgh
Scottish Borders TD8 6NN

Tel: 01835 867070
e-mail: info@indinature.co
website: www.indinature.co



Agrément Certificate
23/7060
Product Sheet 2 Issue 2

INDITHERM INSULATION

INDITHERM FOR PITCHED ROOF CONSTRUCTIONS

This Agrément Certificate Product Sheet⁽¹⁾ relates to IndiTherm for Pitched Roof Constructions, a hemp fibre insulation slab for use in pitched roofs and lofts of new and existing domestic and non-domestic buildings. The product may be installed between timber rafters of tiled/slatted warm pitched roofs with a pitch of between 10 and 70°, or between, or between and over, horizontal ceiling joists with a ventilated loft space.

(1) Hereinafter referred to as 'Certificate'.

The assessment includes

Product factors:

- compliance with Building Regulations
- compliance with additional regulatory or non-regulatory information where applicable
- evaluation against technical specifications
- assessment criteria and technical investigations
- uses and design considerations

Process factors:

- compliance with Scheme requirements
- installation, delivery, handling and storage
- production and quality controls
- maintenance and repair

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Industrial Nature UK Limited
t/a IndiNature
Oxnam Road
Jedburgh
Scottish Borders TD8 6NN

Tel: 01835 867070
e-mail: info@indinature.co
website: www.indinature.co



Agrément Certificate
23/7060
Product Sheet 3 Issue 2

INDITHERM INSULATION

INDITHERM FOR SUSPENDED TIMBER INTERMEDIATE AND GROUND FLOORS

This Agrément Certificate Product Sheet⁽¹⁾ relates to IndiTherm for Suspended Timber Intermediate and Ground Floors, a hemp fibre insulation slab for use between the timber joists of intermediate floors and suspended timber ground floors of new and existing domestic and non-domestic buildings.

(1) Hereinafter referred to as 'Certificate'.

The assessment includes

Product factors:

- compliance with Building Regulations
- compliance with additional regulatory or non-regulatory information where applicable
- evaluation against technical specifications
- assessment criteria and technical investigations
- uses and design considerations

Process factors:

- compliance with Scheme requirements
- installation, delivery, handling and storage
- production and quality controls
- maintenance and repair

Ongoing contractual Scheme elements†:

- regular assessment of production
- formal 3-yearly review

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Herts WD18 8YG

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Insulating roofs

Cold roof / Pitched roof

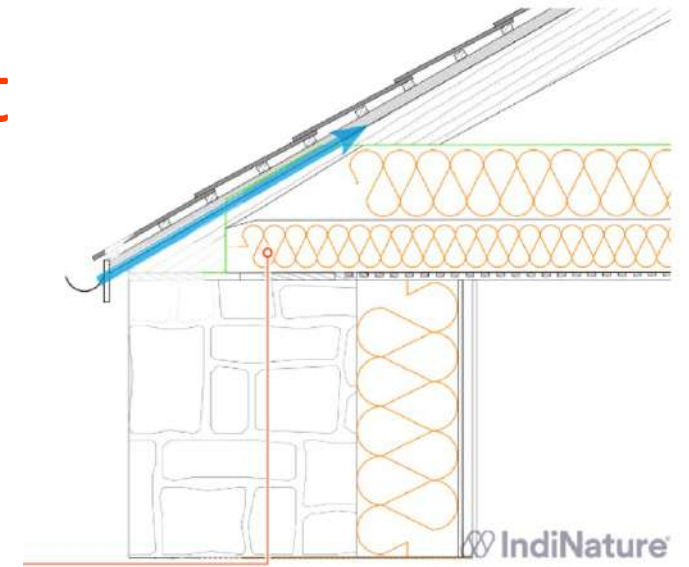


IndiNature®

Workmanship: Installing IndiTherm in a loft

Where to start....

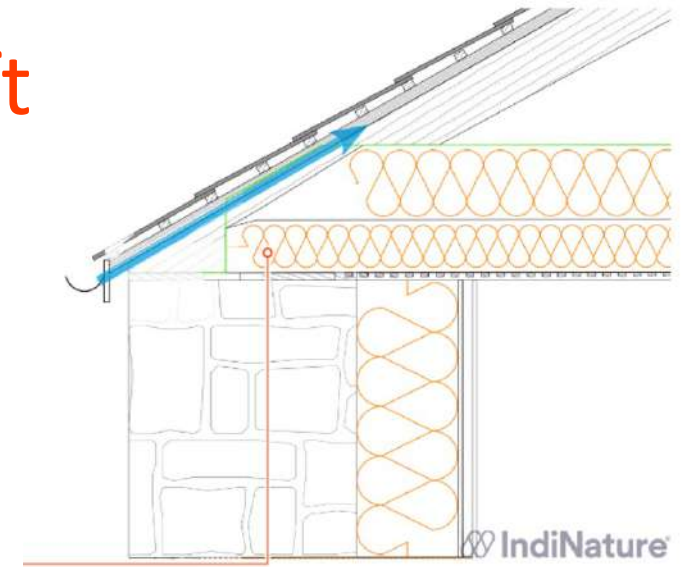
- It's best to insulate the eaves first and then fill the space in between. Begin at the bay furthest away from the loft hatch and work back towards it.
- Lofts will likely have joists positioned somewhere between 400mm and 600mm apart so some of the batts will need to be cut to the correct width and/or length for a friction fit. All IndiNature products are easy to handle, cut and install.
- Care should be taken to make sure all material friction fits between the timber rafters so as to minimise any air gaps.
- Any subsequent layers should be cross laid to eliminate any continuous air/thermal pathways thus minimising heat loss.
- Insulation should be extended as far over the wall head as possible, but a minimum 50mm airgap should be left between the top of the insulation and bottom of the sarking to allow ventilation airflow.



Workmanship: Installing IndiTherm in a loft

Where to start....

- Insulation should be extended as far over the wall head as possible, **but** a minimum 50mm airgap should be left between the top of the insulation and bottom of the sarking to allow ventilation airflow.
- This is the highest risk of the whole install.
- Batts should ideally be cut to an angle of the roof pitch here.
- **Do not** shove whole batts in and clog up the coombs. This will block airflow over the rafters AND the insulation inevitably touches the roof.



Workmanship: Installing IndiTherm in a loft

Preparation

- If the loft has existing insulation in place, ideally this needs to be safely removed beforehand in accordance with the manufacturers recommendations making sure you are wearing all of the necessary PPE.
- Existing insulation can remain in place - natural fibre insulation is appropriate to lay *over* non-breathable insulation as moisture is able to escape.
- We would not recommend putting any other insulation on top of IndiTherm unless it were a natural fibre.
- Double check installation area for rodents/pests, and timber for any signs of rot/decay/ water ingress.
- PPE: IndiTherm is safe to handle without gloves, but they are recommended when cutting material to size.
- PPE: A bump cap is essential. Goggles are not necessary unless installing overhead.
- PPE: IndiTherm produces little dust so dust masks are not always required, however enclosed spaces like lofts are often dusty environments so having an FFP2 (valved) face mask is recommended for loft and underfloor installations, particularly when cutting insulation.
- PPE: Eye protection is recommended when installing overhead.



Workmanship: Installing IndiTherm in a loft

Before we start

- Product should be stored dry and installed in a clean, dry condition. Appropriate storage of the product beforehand is essential.
- Do not stack pallets.
- Care should also be taken to make sure the loft itself is dry with no potential water ingress from the elements.
- Now is the time to make sure that any exposed cabling is safe and any heat producing fixtures like downlights are covered with non-combustible protection covers to prevent them from overheating and becoming a fire risk. Always follow the manufacturer's instructions when installing downlight covers. Insulation can be laid directly over the top of non-combustible to avoid heat loss.
- Ensure any electrical cables under a high electrical load e.g. feeding an electric shower, are long enough to be laid over the top of the finished depth of insulation as covering them can create a fire risk.



Installation warning sticker - Loft product

WARNING

Ceiling Joists may be covered by insulation material.

The floor between the joists is fragile.

It will not carry your weight.

You should not enter unless a crawl board
is placed across the joists.

Electrical Safety

To avoid overheating always ensure that
exposed electrical cables are not covered by insulation.

Keep insulation clear of recessed light fittings
unless suitable covers are in place.

Circular Economy: End of Product Life Practice

IndiNature insulation can be returned
and reprocessed to create new insulation.

Please consider this for materials recovery.

This insulation label should be kept in clear sight of anyone wishing to enter the loft space.

 **IndiNature**
Bio-based construction systems

Installers should leave a warning/information sticker visible at the entry to the loft area.

Example shown here / available from IndiNature, covering:

- Access Safety
- Electrical Safety
- Circularity / End of Product Life Practice


IndiNature

Insulating floors

Suspended ground floors



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Workmanship: Installing IndiTherm – underfloor

Where to start

- Floors will likely have joists positioned somewhere between 400mm and 600mm apart so some of the batts will need to be cut to the correct width and/or length for a friction fit. All IndiNature products are easy to handle, cut and install.
- Care should be taken to make sure all material friction fits between the timber rafters so as to minimise any air gaps.



Workmanship: Installing IndiTherm – underfloor

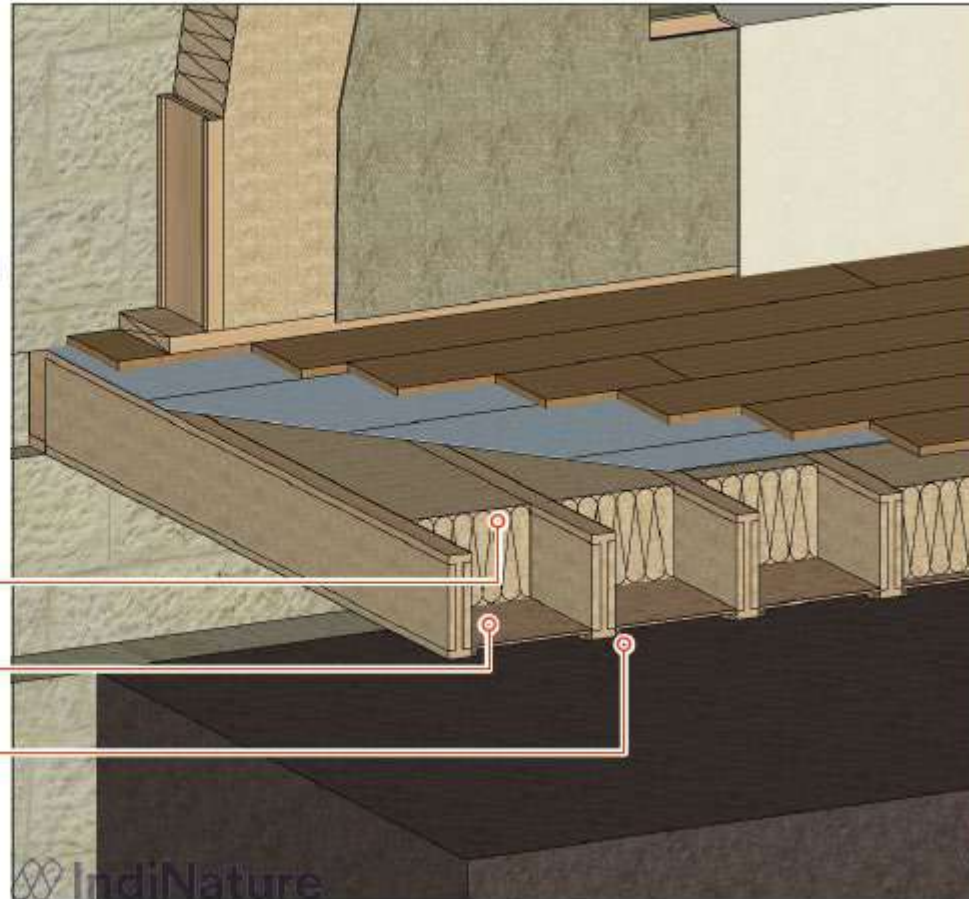
Retrofitting from Below

If retrofitting from beneath the floor, boards such as OSB should be used to support the insulation. Membranes, netting or stainless steel mesh, can also be used, however if not installed with adequate tension the insulation can sag, which could lead to a reduction in performance. Creating a snug fit between the battens and floor joists will minimise thermal bypass and the load on the supporting membrane/board. Over all 300mm of IndiTherm at 0.040 lambda value is required to achieve the current Building Regulations.

IndiTherm

Rigid board such as OSB fixed with battens to support the Insulation

Fixing Battens



Workmanship: Installing IndiTherm – underfloor



Retrofitting From Above

Floor retrofits can be approached from two ways, from above or below. If retrofitting from above, a vapour-open membrane can be lapped over the joists or OSB support panels can be fitted. Small battens should be tacked in the corner of the membrane to tension it evenly. A breathable air membrane can be laid on top of the insulation and floor joists in order to stop downward draughts forcing heat through the floor, insulation and potentially into the joist ends, where moisture can collect.

Air Membrane

IndiTherm

Tension Batten

Support Membrane

Insulating walls



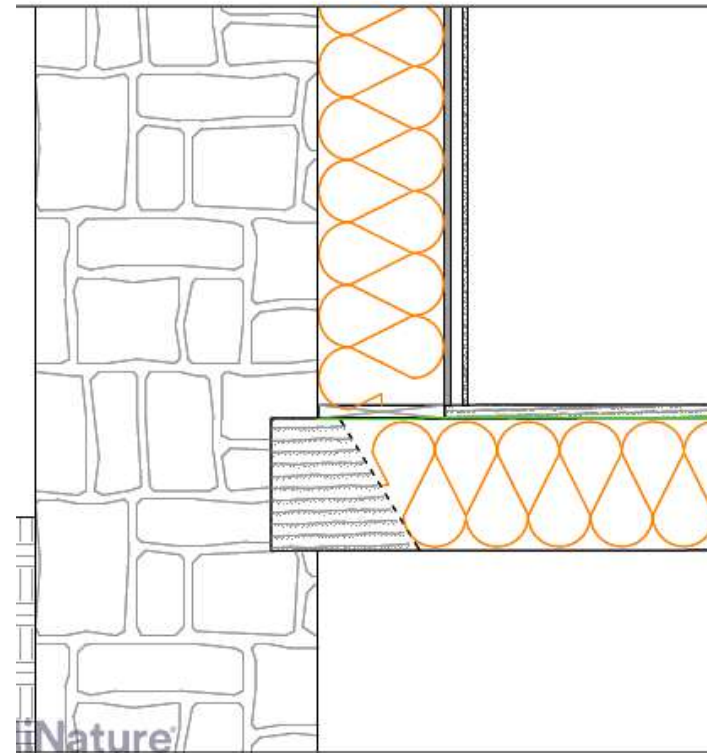
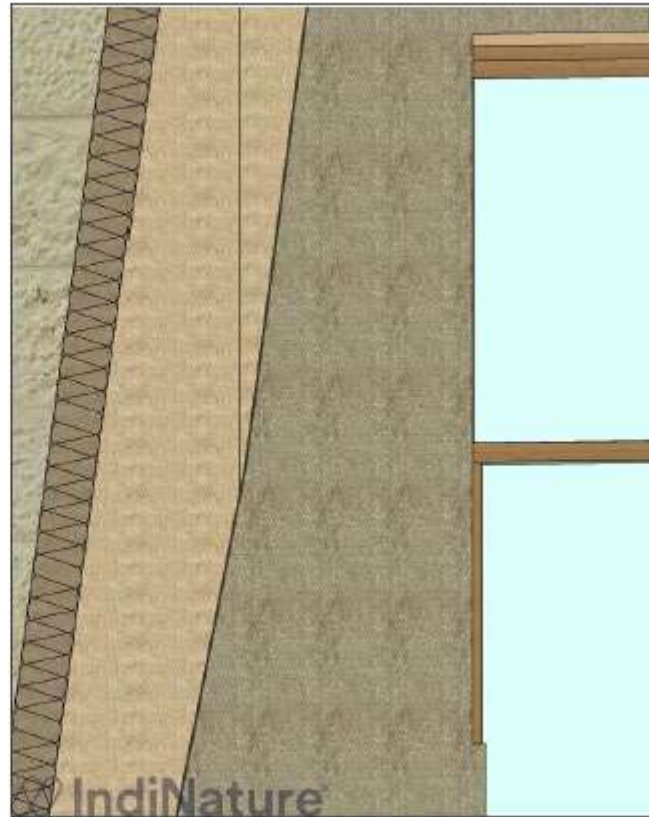
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Workmanship: Installing IndiTherm –Internal wall insulation on internal walls

Current best practice guidelines advise that natural insulation be installed directly on the wall without an air gap.

Stripping back the original finish/plaster may be advisable if the aim is to maximise the breathability of the wall. If a vapour control membrane is to be used on the inner face of the insulation then stripping the original finish is not necessary. Note that using a VCL will eliminate the benefits of breathable walls.

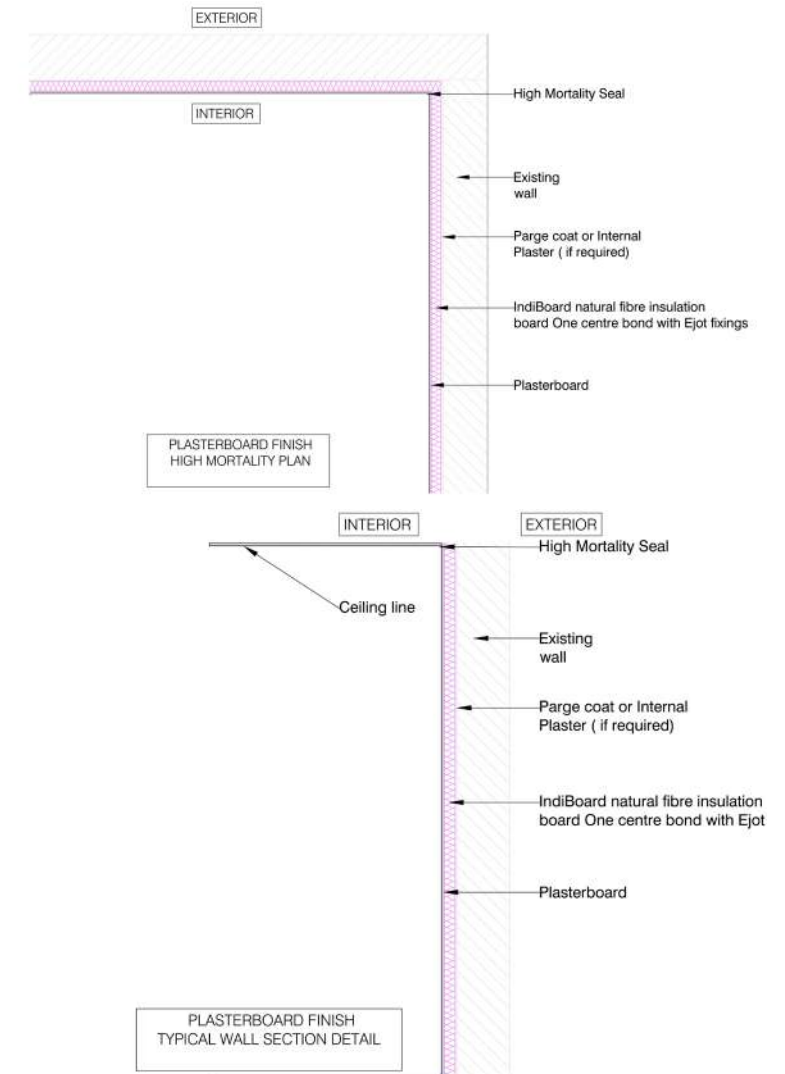
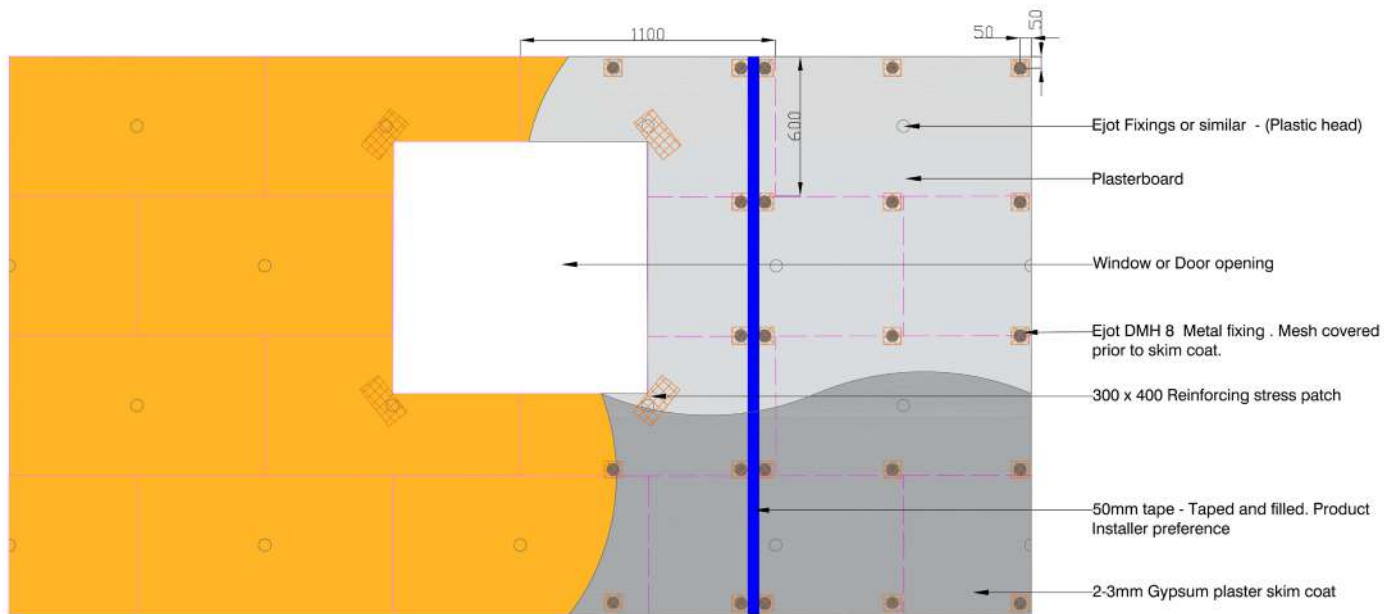
Window reveals are an especially tricky point to insulate as there is very limited space. Stripping back the original finish will provide extra space in which a rigid insulating board may be fitted.



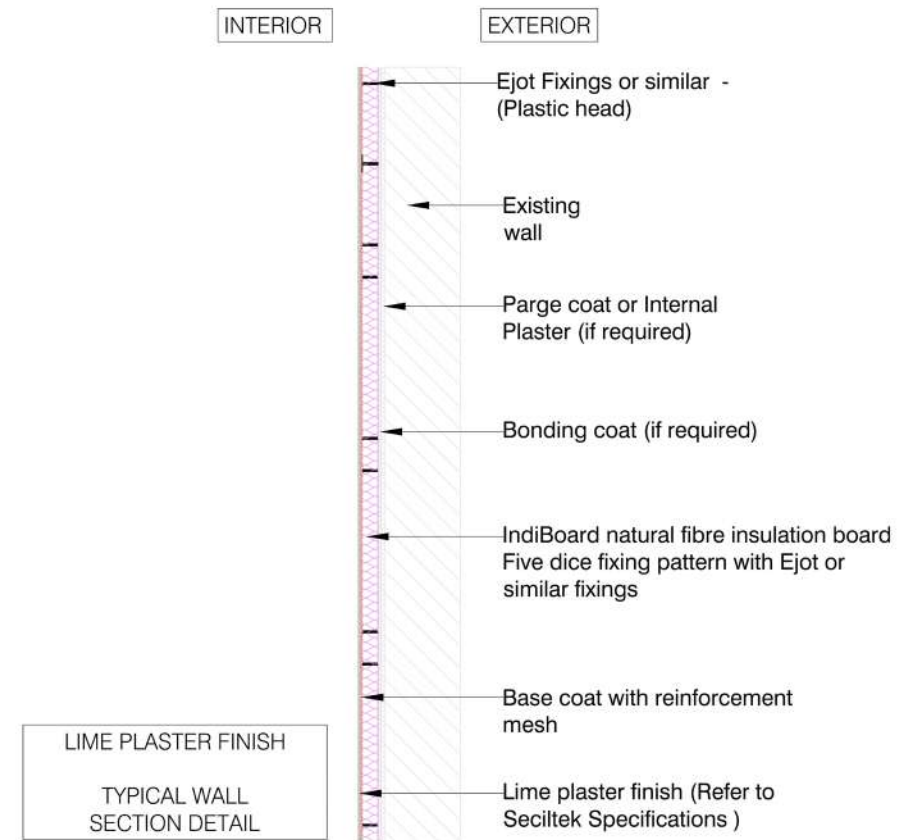
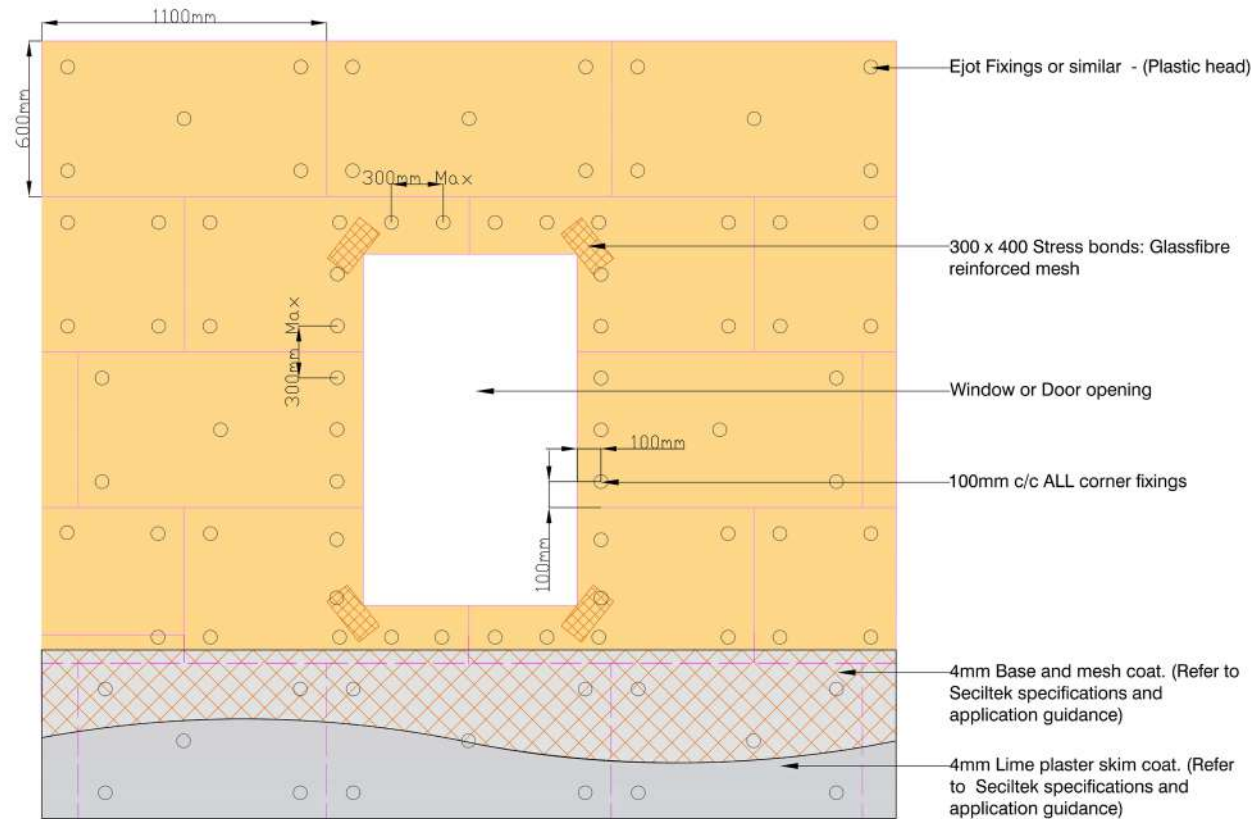
IndiTherm should be installed in between studwork which can be finished in a number of ways. Current advice is to install 140mm of IndiTherm.

The studwork can be finished with plasterboard and a plaster skim. This will have limited breathability. Alternatively, an additional layer of natural fibre insulating **board** can be fixed to the studwork, and then a lime plaster finish can be applied. This second option has the double benefit of being both breathable, and more insulative.

Workmanship: Installing IndiBoard insulation – Plasterboard finish



Workmanship: Installing IndiBoard insulation – Lime plaster finish



Workmanship

Product storage

- Products are to be stored dry
- Do not install products if they are wet
- Products will dry out if left in a well-ventilated space for a few days
- Install product only in dry spaces



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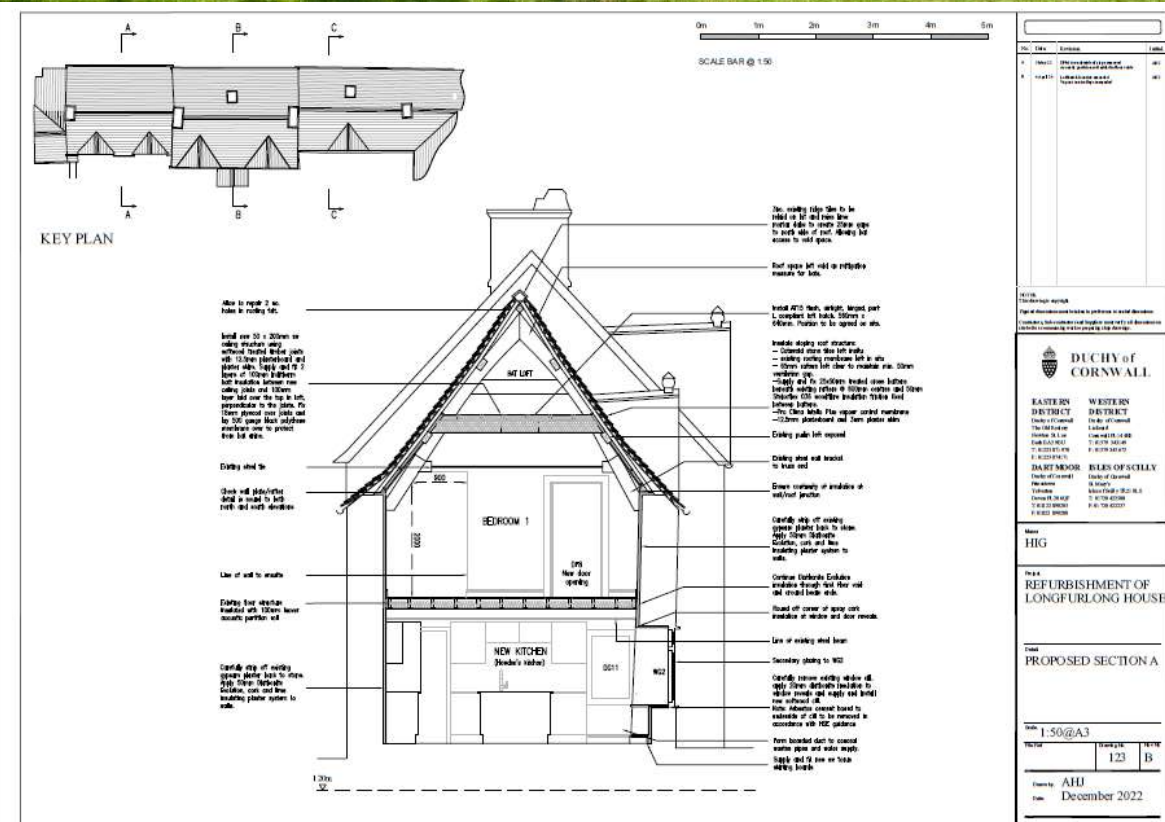
Summary of benefits

- Circular bio-based insulation
- Biodiversity gain & improved soil health
- Regenerative, renewable resource
- Net embodied carbon capture & low whole life carbon
- Excellent thermal performance and heat capacity
- Breathable (hygroscopic)
- Safe and easy to handle
- Excellent acoustic performance
- Healthy indoor air (no VOCs)
- Made in Britain!

Case studies



IndiNature®





IndiNature®

Early adopters
switching to specify
bio-based insulation



River Clyde Homes, Huntly Drive
Loft Boarding Scotland



Product Benefit: Replacing Glass and Rockwools

- Carbon negative
- Non-toxic
- Natural
- Health & easy to install
- Installers like to handle

Picture taken from Pilot with Renfrewshire Council.

IndiNature Mill – Established 2022



- ISO 9001
- BBA
- QUIETMARK (IndiSilence)
- Ofgem Innovation measure +25% uplift
- EPD/LCA
- IAA membership
- Award winning



- Scottish Land and Estates;
- IUK/NHDG Big Retrofit Challenge
- UK Green Business Awards (Manufacturer of the year)





IndiNature®

Warm in winter, cool in summer

Thank you, any questions?

